



Ing. Jan Stránský, Lazinov - CZ

CNC a konvenční obrábění kovů

COMPANY DATA:

Ing. Jan Stránský
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Since 1996
Number of employees: 10
Annual turnover: cca 0.85 Mil. EUR
Customer portfolio: Austria, Switzerland,
Netherlands, Czech Republic
Export: 91% of turnover

Production possibilities

We can process the following materials for you:

- Metals (steel, stainless steel, non-ferrous metals, etc.)
- Plastics (PVC, PA, POM, etc.)
- Castings (grey cast iron, nodular cast iron, aluminium, etc.)

Technical data of our plant:

CNC turning:

- max. diameter 420mm
- min. diameter 6mm
- max. workpiece weight 300kg
- automatic lathe up to 32mm diameter
- driven tools
- control systems Fanuc, Sinumerik, Fagor

CNC milling

- table - clamping surface L x W - 760x510mm
- Table load (uniform) - 1500kg
- Travel X-axis 610mm / Y-axis 508mm / Z-axis 610mm
- Spindle speed max. 12 000 rpm
- Spindle power max. 9 kW

Surface treatment:

- galvanic zinc plating (blue, yellow, black chromate)
- galvanic / chemical nickel plating
- Anodising
- Burnishing

Welding:

- MAG
- TIG
- MMA

Further opportunities for cooperation:

- Heat treatment
- Grinding
- EDM
- Assembly
- CNC sawing